

# Bio-Resources – Current Treatment & Performance

Stephen Riches – Process Manager Bio-Resources  
Adam Brookes – Innovation Programme Manager

24<sup>th</sup> January 2018

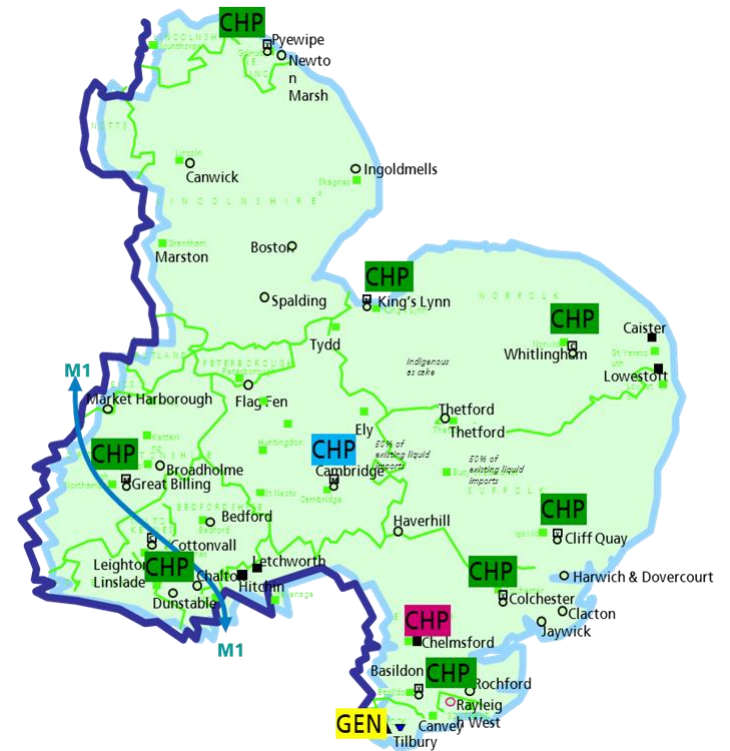
LOVE EVERY DROP. PUT WATER AT THE HEART  
OF A WHOLE NEW WAY OF LIVING.

# Contents

- STC Fly Through
- Our Sites
- Our Sludges & Feedstock
- Our Technology
- Performance
- Future Aspirations



# Our Sites

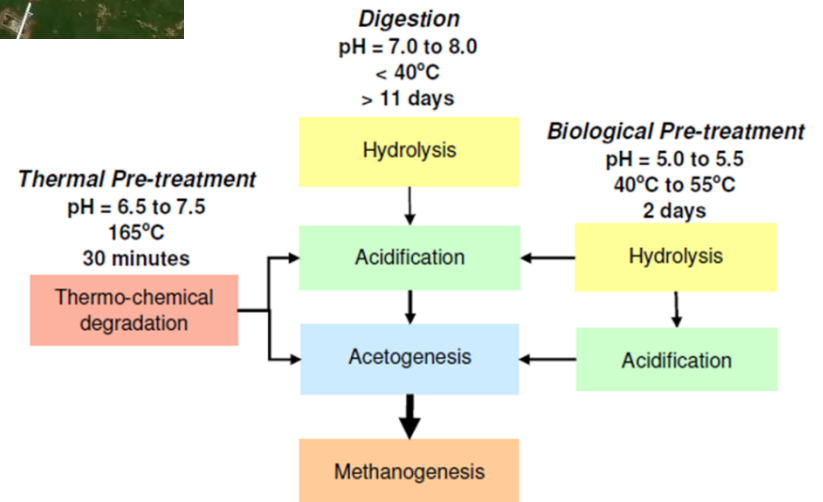


# Our Feedstock



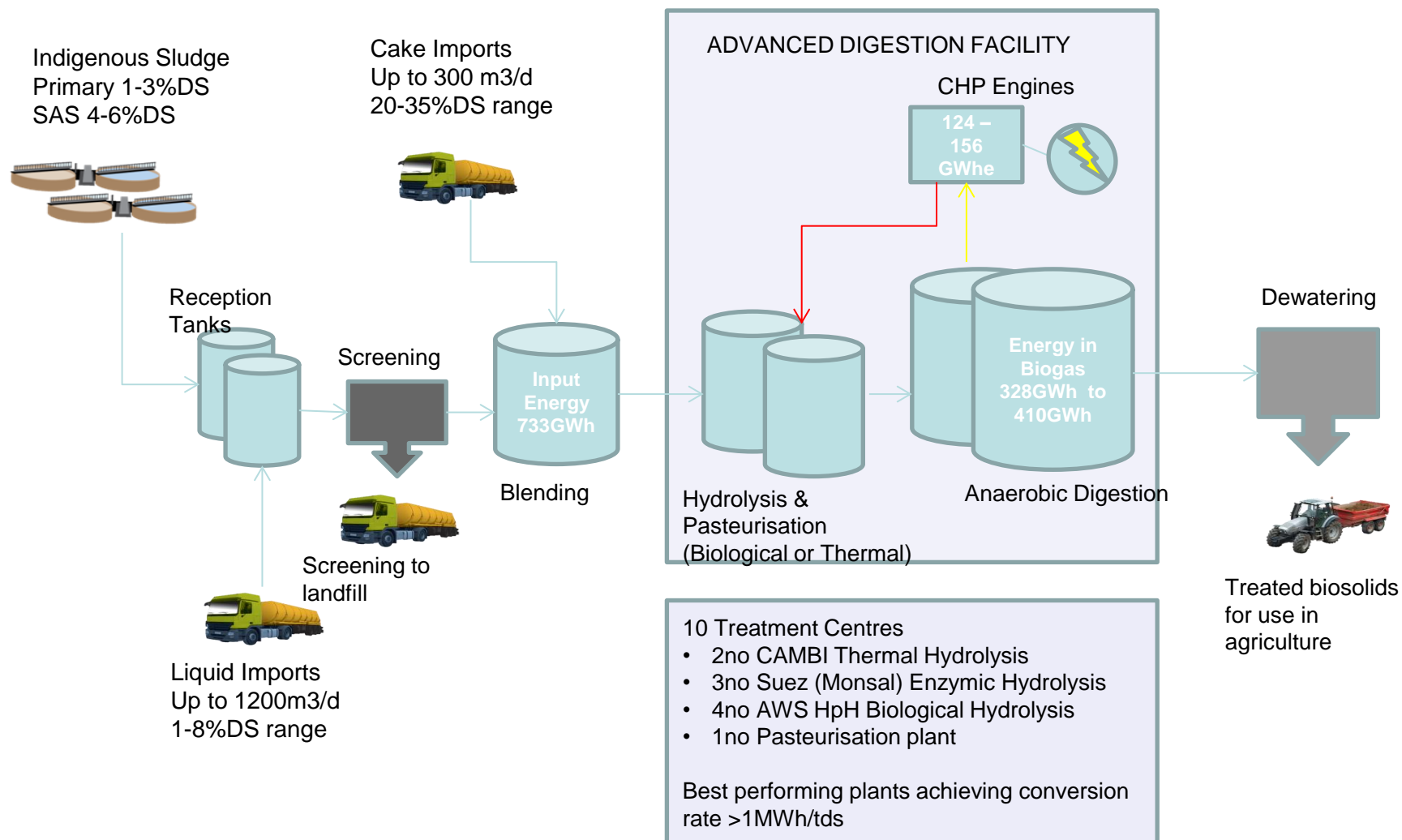
- Annual raw sludge production circa 150,000 tds per annum
- Produced at over 1100 WRC's
- Approx. 70% of sludge moved by truck as either liquid or raw dewatered cake into our STC's
- Growth and new quality drivers will result in increase in sludge production to approx. 161,000 tds by 2025
- further information available on our website
- <http://www.anglianwater.co.uk/about-us/what-we-do/doing-business-with-others.aspx>

# Our Technology



# Bio-Resources Treatment

## Typical Flow sheet



# Advanced Digestion Technologies used in Anglian Water



## Cambi Thermal Hydrolysis



*Cottonvalley STC*

### Cottonvalley (Milton Keynes)

- Commissioned 2008
- 20,600 tonnes dry solids per annum capacity
- 1.75MWe + 0.65KWe CHP engines

### Whitlingham (Norwich)

- Commissioned 2010
- 20,800 tonnes dry solids per annum capacity
- 1.75MWe + 1.2MWe CHP engines
- Sharon Liquor treatment plant

# Advanced Digestion Technologies used in Anglian Water



## Suez Monsal Enhanced Enzymic Hydrolysis

### Cambridge

- Commissioned in 2007
- 0.6MWe + 0.34MWe CHP engines
- 10,200 tonnes dry solids per annum capacity

### Kings Lynn

- Commissioned in 2008
- First EEH plant to use steam heating
- 19,000 tonnes dry solids per annum capacity
- 2no. 1MWe CHP engines

### Gt Billing (Northampton)

- Commissioned in 2010
- Largest STC operated by Anglian Water
- 36,500 tonnes dry solid per annum capacity
- 3no. 1.4MWe + 1.5MWe CHP engines



*Kings Lynn STC*



# Advanced Digestion Technologies



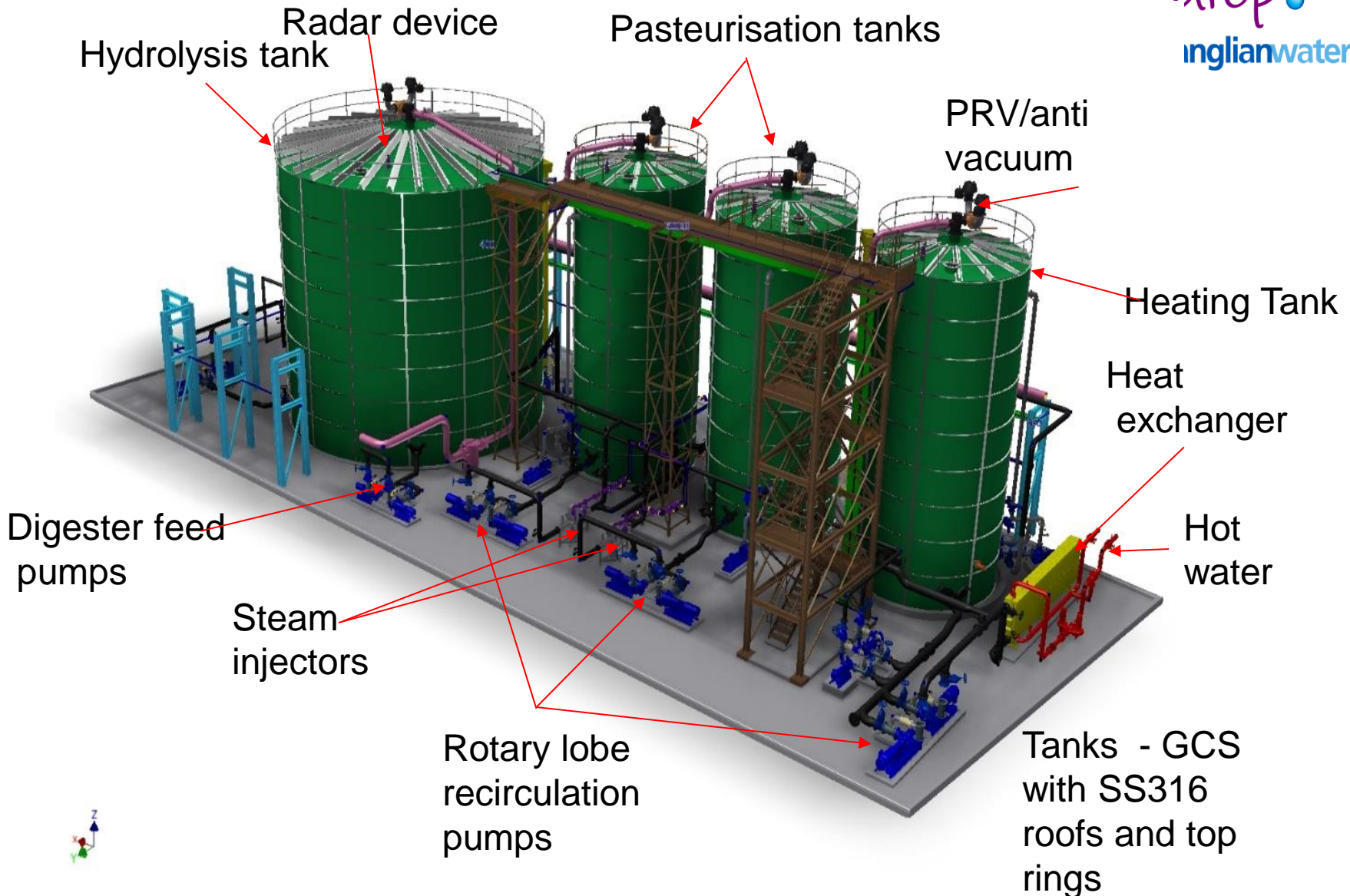
## Anglian Water - HpH Process

- New process developed by AWS and partners
- Patent awarded in July '16
- Biological hydrolysis process
  - Basildon 2013
    - 10,100 tonnes dry solids capacity
    - 2no. 0.6MWe CHP engines
    - AMTREAT Liquor Treatment
  - Cliff Quay (Ipswich) 2013
    - 14,800 tonnes dry solids capacity
    - 2no. 1.2MWe CHP engines
    - AMTREAT Liquor Treatment Plant
  - Colchester 2014
    - 14,900 tonnes dry solids capacity
    - 2no. 1.2MWe CHP engines
    - AMTREAT Liquor Treatment Plant
  - Pyewipe (Grimsby) 2014
    - 16,667 tonnes dry solids capacity
    - 2no. 1.2MWe CHP engines



*Colchester STW*

# The HpH Process in Detail



# Performance

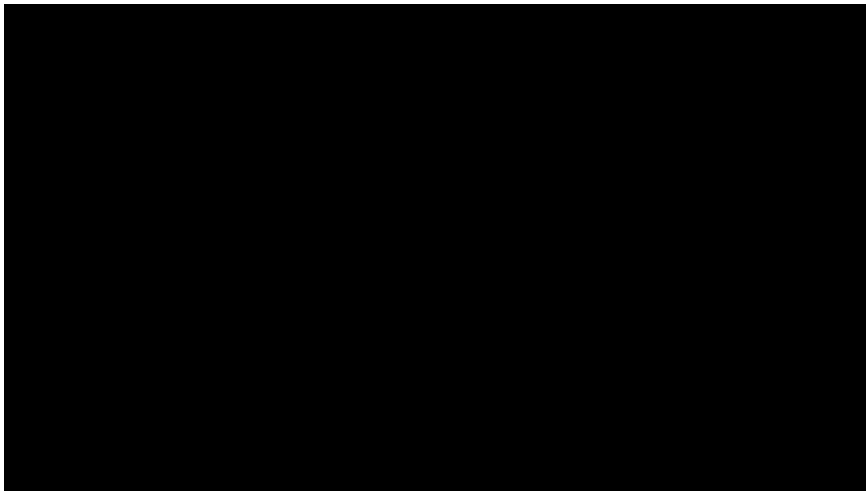
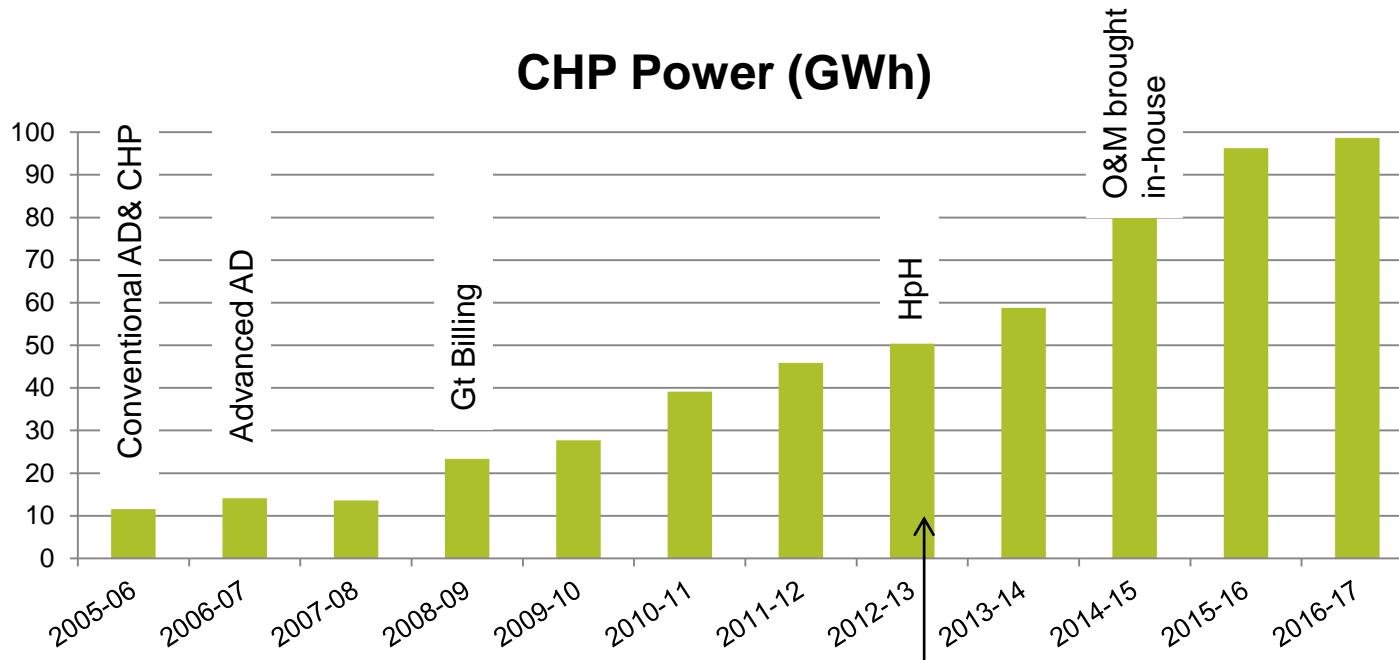


- 16/17 treated 129.5ttds through our AAD/CHP sites
- Generating a 98.7GWh of electricity via our CHP engines
- Average conversion rate 0.76MWh/tds
- Top performing sites averaging 1MWh/tds

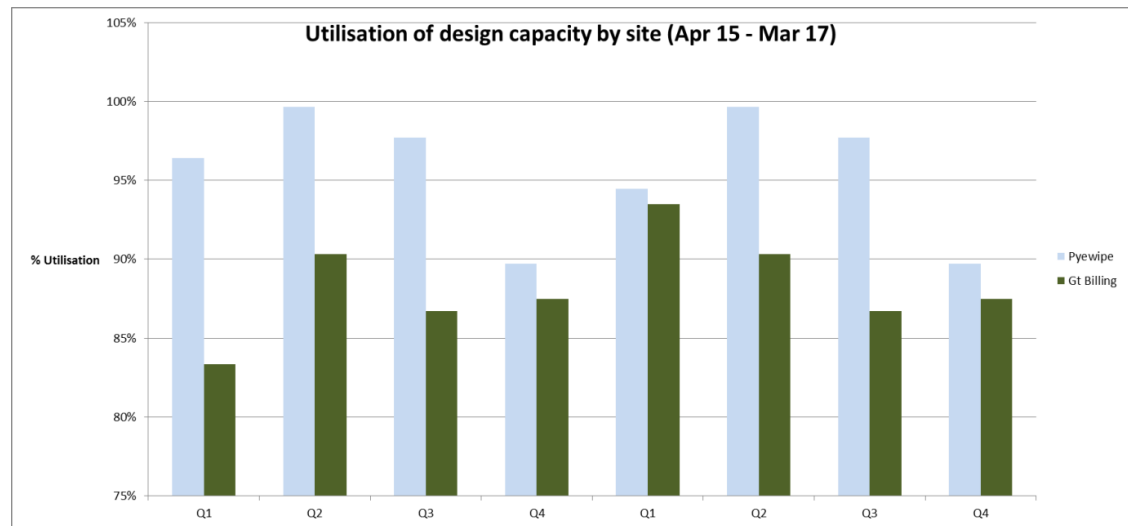
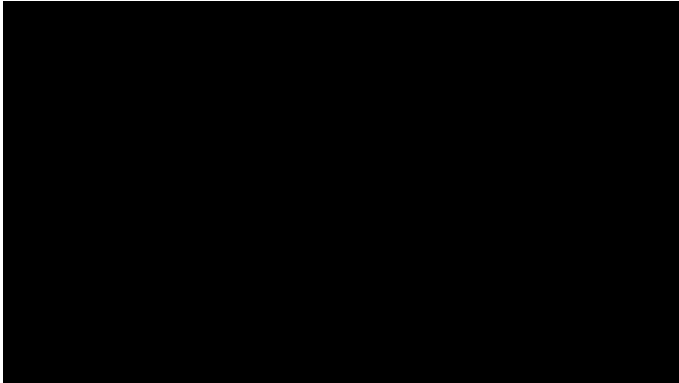
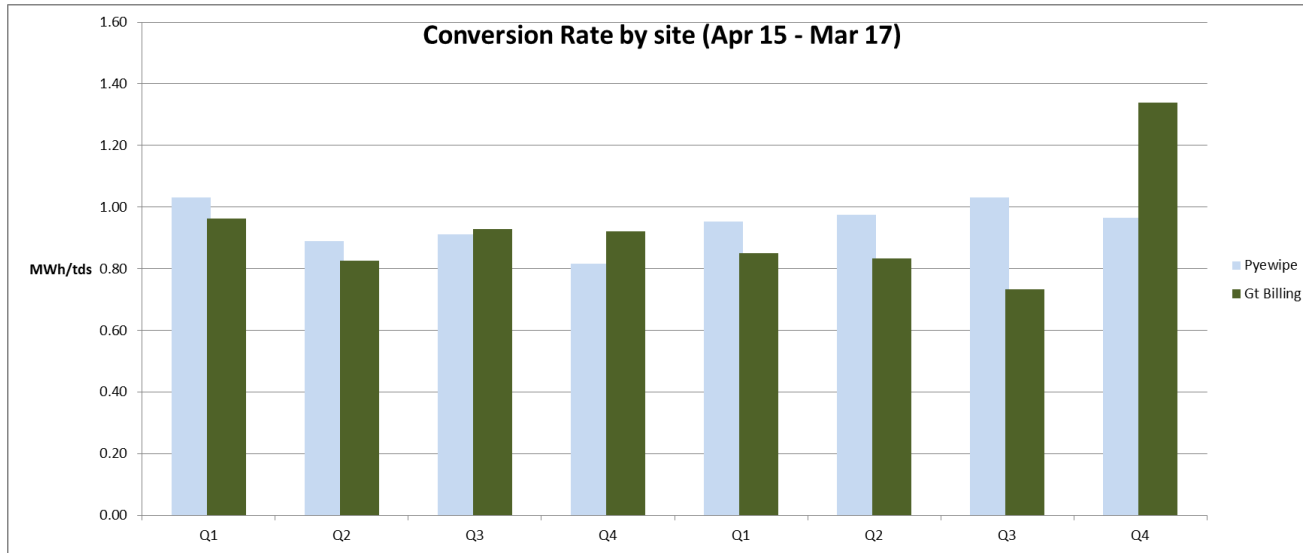
# Renewable Generation



## CHP Power (GWh)



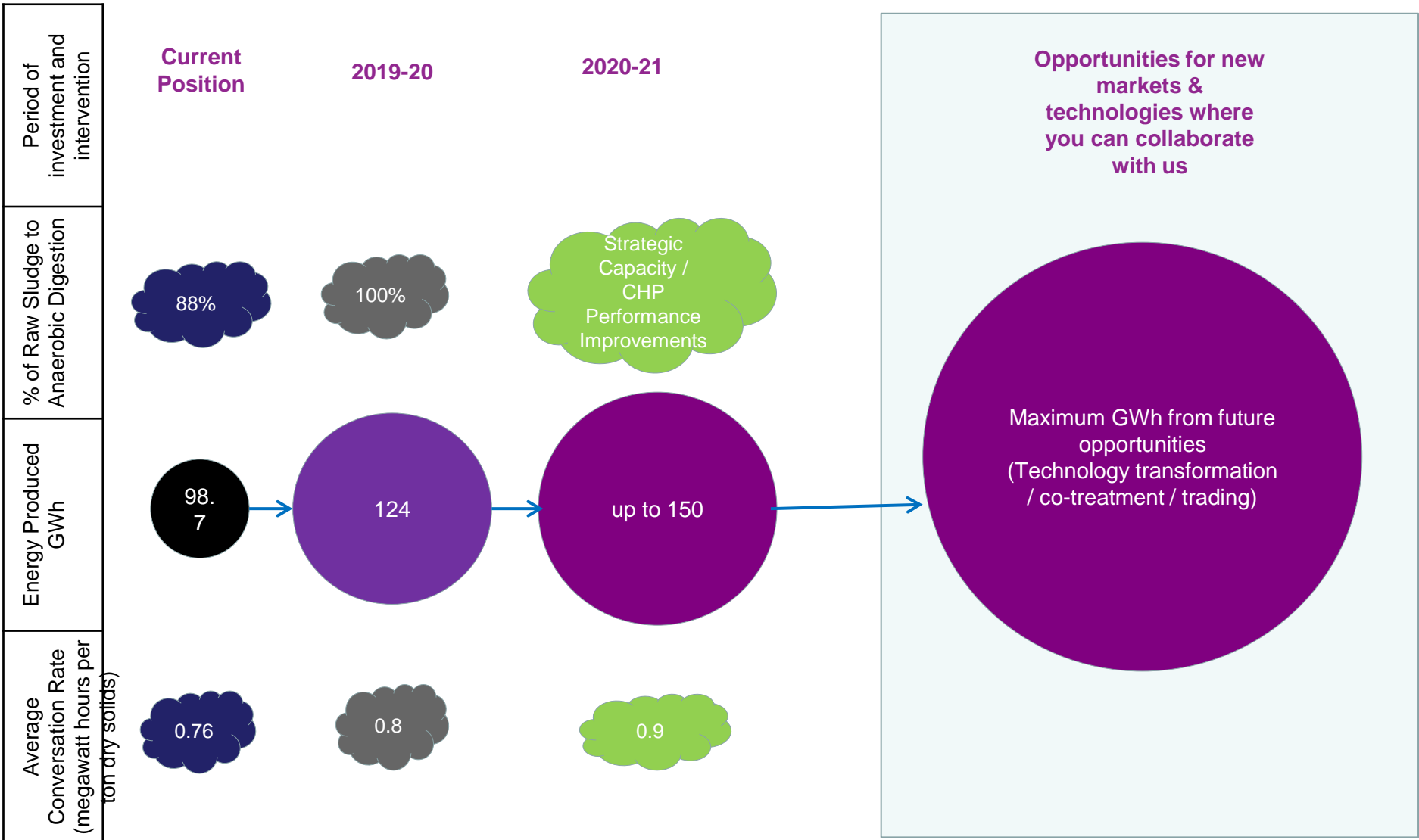
# Pyewipe & Gt Billing



# Future Aspirations

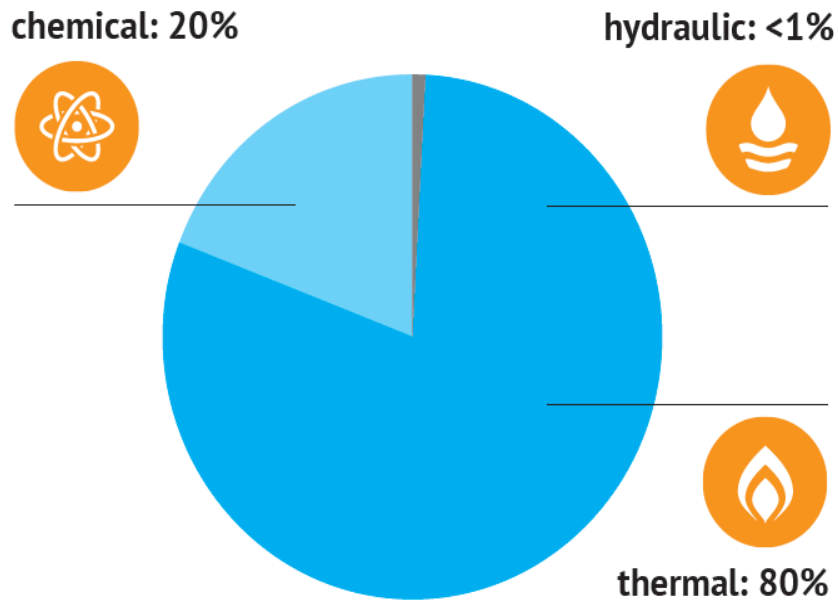


Here is a visual of Anglian Water’s current output from Combined Heating Power (CHP) and the plans for 2021 and beyond.



# Energy content of sludge

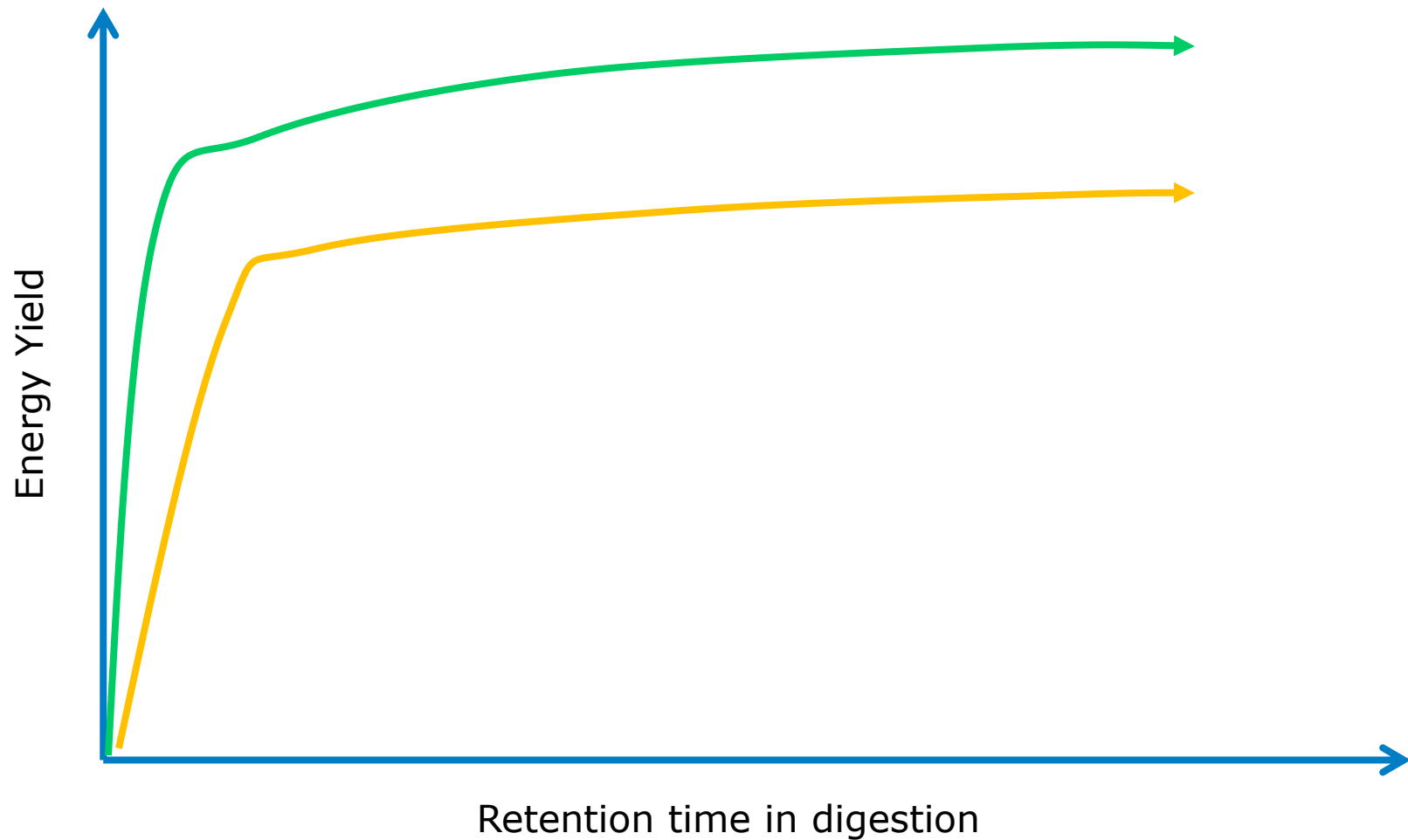
## Energy Embedded in Wastewater



Wastewater contains nearly five times the amount of energy needed for the wastewater treatment process – the majority in the untapped area of thermal energy.

**Source: "Utilities of the Future Energy Findings" (WERF 2014) and Newcastle University**

# More and Faster...





# 1 MWh (elec)/tds is good isn't it?



**Theoretical maximum around 4.7 MWh/tds**

- 100% VS reduction, Gas yield 1.05 Nm<sup>3</sup>/kg VSR, CV gas 21.5 MJ/Nm<sup>3</sup>

Plan for a  
sustainable and  
successful future



Focus all of our  
innovative  
approaches into one  
live and dedicated  
catchment

Unique initiative in a  
physical, live  
catchment



Innovating across  
the entire man-  
made water cycle

Unlock synergies,  
learning faster and  
scaling successes  
across our region

**Build a vision of what our future water company could look like...**

# NEWMARKET

Zero  
Leakage &  
Bursts

100%  
Compliant &  
Chemical Free  
Drinking  
Water

Zero  
Pollutions &  
Flooding

Energy  
Neutral

80 Litres  
per Person  
per Day

Build a  
Circular  
Economy

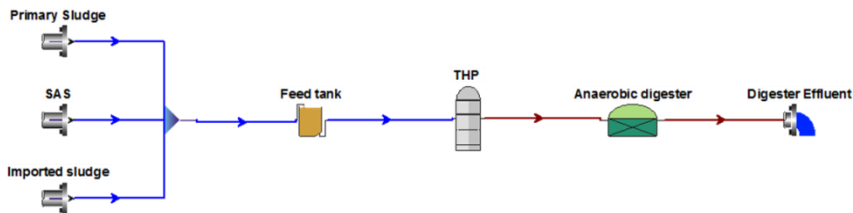
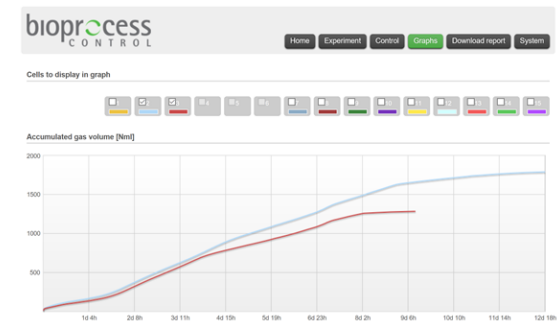
100%  
Customer  
Satisfaction

THE  
SMARTER  
DROP  
INNOVATION  
SHOP WINDOW

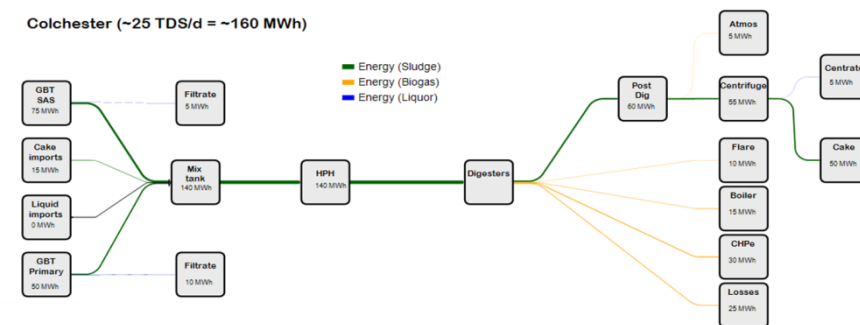
# On-going and future work



- Process modelling including VFA speciation and COD fractionation to highlight opportunities and optimisation
- Enzyme addition
- Trace nutrient addition
- Exploring opportunities using synthetic biology
- Appraise thermal processes such as HTC, Pyrolysis and Gasification

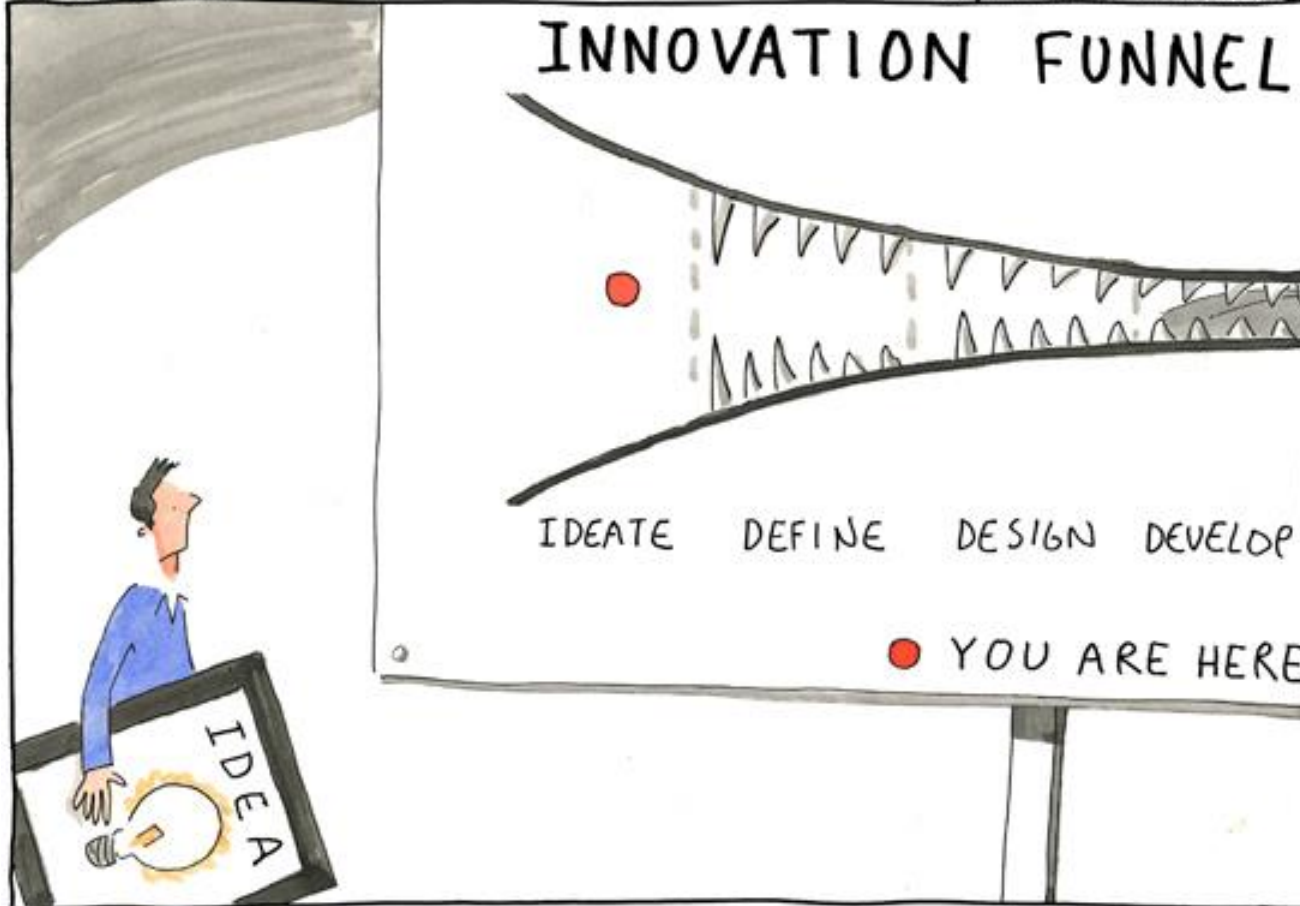


Colchester (~25 TDS/d = ~160 MWh)



BRAND CAMP

by Tom Fishburne



© 2011

MARKETOOONIST.COM



love  
every  
drop.  
anglianwater